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FOREVER MULTI-TRANS METALLIC GOLD, SILVER FOR HARD SURFACES

IMAGE PREPARATION: VECTOR GRAPHICS

- Image: B&W & CMYK Printers: 100% Black
White Toner Printers: 300% Black (C: 100% + M: 100% + Y: 100% = 300% Composite Black)

PRINT SETTINGS: CMYW

- Paper & Print: Labels, Multi-Purpose Tray
- Image Mode: Mirror Image, Color Mode, White: OFF

TRANSFER SETTINGS:

APPLICATION SETTINGS: MUGS

- Pre-heat your Mug Press before use.
- Position & Fix the printed image to the mug using Heat Resistant Tape.
- Cover the transfer with the FOREVER Mug Press Silicone Pad.
- Place the mug in the press.
- Press by using the settings above.
- **IMPORTANT:** The timer should not start until the mug has reached the set temperature.
If your press does not do this automatically, increase the press time to 4 minutes!
- Cool the mug down by dipping into cold water. Make sure the transfer media is soft before peeling.
ATTENTION: At this point, the mug is very HOT. Take precautions when moving the mug.
- Clean any excess particles with Isopropanol (if necessary).
- In case of a faulty or insufficiently scratch-resistant transfer, increase the temperature by 10-20°C (50-68°F)
- For optimal transfer results, use a Canon LBP 6020 or Canon LBP 6030

APPLICATION SETTINGS: HARD SURFACES

- Set the temperature of the Heat Press to 200°C (392°F).
- Pre-heat your Heat Press before use.
- Position & Fix the printed image to the application using Heat Resistant Tape.
- Place the Sensor of the Basic Digital Thermometer between the substrate and the transfer.
- Cover the transfer with a Silicone Pad Speedy (2.5mm).
- Press together until the Basic Digital Thermometer sensor displays the temperature shown in the table above.
- Cool the surface down by dipping into cold water. Make sure the transfer media is soft before separating.
ATTENTION: At this point, the application is very HOT. Be careful when moving the application.
- Clean any excess particles with Isopropanol (if necessary).

TIPS & TRICKS:

- Using the FOREVER Mug Press Silicone Pad helps distribute the heat evenly around the whole mug & transfer.
- The transfer area should be clean before fixing the transfer. The natural oil from our hands can cause unpredictable transfer results.
- The Basic Digital Thermometer reads the exact surface temperature of the substrate, which is needed for consistent transferring results.

TRANSFER INSTRUCTIONS FOR PRINTING:

FOREVER Multi-Trans Metallic

Gold, Silver & Bronze for Hard Surfaces

1-PAPER-SYSTEM For Laser Printers with & without White Toner

PRINT SETTINGS: CMYK + B&W

- Paper & Print: Labels, Multi-Purpose Tray
- Image Mode: Mirror Image, Greyscale Mode
- Density: Increase density if errors occur

MUGS MUG PRESS SETTINGS

MUGS 160°C (320°F), 180 sec. HIGH Pressure

ATTENTION: NEW APPLICATION TEMPERATURE: ! 160°C (320°F)